

Indon 17/08/2007 11:21:25 AM  
Linda Jacelle

## Process Sheet

*Split  
SB 07/09/26*

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FLANGE PLATE  
 Job Number : 34086  
 Estimate Number : 12173  
 P.O. Number : *NA*  
 This Issue : 17/08/2007 S.O. No. : *NA*  
 Prsht Rev. : NC  
 First Issue : *NA* Type : SMALL / MED FAB  
 Previous Run : 28559  
 Part Number : D34781  
 Drawing Number : D3478 REV B  
 Project Number : N/A  
 Drawing Revision : B  
 Material : *NA*  
 Due Date : 11/09/2007 Qty: 10 Um: Each  
 Written By : *[Signature]*  
 Checked & Approved By : *[Signature]*  
 Comment : Est Rev:A New Issue 06-02-03 JLM  
 Est Rev:B As per Rev B 06-05-24 JLM

Additional Product

Part Number



Seq. #: Machine Or Operation: Description:

14 M304S26GA 304/316 0.018 SHEET



Comment: Qty.: 0.2205 sf(s)/Unit Total: 2.2050 sf(s)

304/316 0.018 SHEET

Batch: *M105445* *IB 07-08-29*

26 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

Cut as per Dwg D3478

Dwg Rev: *B*Prog Rev: *B**IB 07-08-29*

*(P10)*

30 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

34 QC6 SECOND CHECK



Comment: SECOND CHECK

*counted*  
*50 07/09/30 (x10)*

36 SMALL FAB 1 SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1-Deburr if necessary.

2-Form as per Dwg D3478 using D18848 A&amp;B

*mf 07-09-26* *(1)*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/09/25	5	split w/o	SP	07/09/25	1		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/09/26  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLANGE PLATE

Job Number: 34086

Part Number: D34781

Job Number



Seq. #:

Machine Or Operation:

Description :

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/09/26 ①

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB 07/09/26 ①

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

①  
07/09/26

Completion

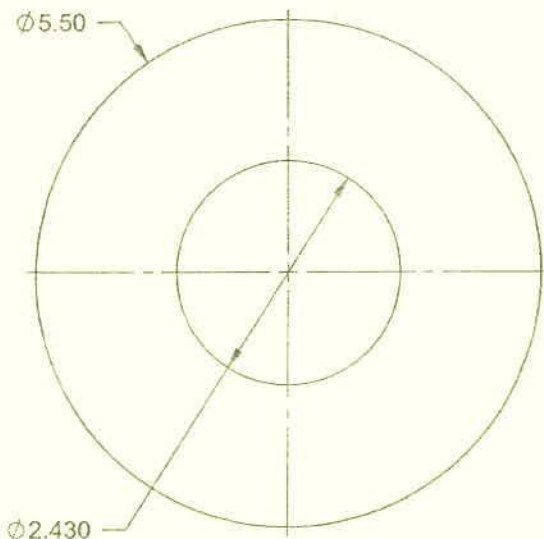


u 0709.28

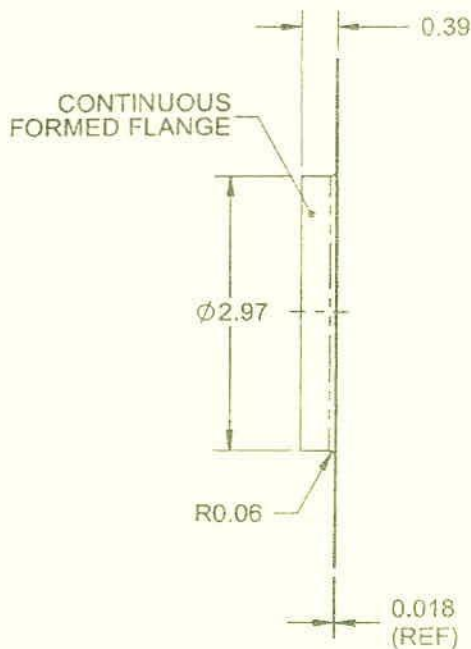


DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>HA</i>	APPROVED <i>HA</i>	DRAWING NO. D3478	REV. B SHEET 2 OF 7
DATE 06.05.16		TITLE AIR INLET ADAPTER	SCALE 1:2

RELEASED  
06 05 16 *HA*



**D3478-1F FLANGE  
FLAT PATTERN**



**D3478-1  
FLANGE**

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH  
26 GAUGE SS (0.018 THICK)  
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

*34/086*

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